

5090742



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4281-3

Job Sheet 180392



Part No: D4281-3

Job Qty: 2 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/5/18

Job Tracking No: GLOSS BLACK

Due Date: 7/11/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 11-07-11 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		7/11/18	0.00	0.00	Start Up Waterjet		
150	HandFinish	2 pcs		7/11/18	0.00	0.05	HandFinish1		
160	Powdercoat	2 pcs		7/11/18	0.00	0.05	Powdercoat1		
170	QC	2 pcs		7/11/18	0.00	0.00	QC3		
180	Packaging	2 pcs		7/11/18	0.00	0.00	Packaging3-2		
190	QC21-SA	2 Ea		7/11/18	0.00	0.00	QC21		

START 9:05 OUT: 3:00 FINISH: 9:05 MAB8809.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4281-3	Spacer	2 Ea (1 ea)	90-Start up Operation	5074749

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4281-3	2	30	0

30 @ mill

Ø

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Use _____		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermal ☐ Cross tube ☐ Small End ☐ Water Jet ☐ Door. ☐ ginning ☐ lier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____ Ste _____		Job No: 180392 Mfg Date: 07/11/18 Packaging Operation: Change No: Revision: PART NO: D4281-3 Serial No/Batch: S090742 Spacer Container No: S090742 DART AEROSPACE 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		MRB (QSI042) Approval _____			
Description Work Or _____				Completed By _____			
Root Cause <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%; vertical-align: top;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width:50%; vertical-align: top;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>				Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Lead hand / Supervisor Approval Verification _____	
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QC / QA Coordinator Approval _____							
OTHER : _____		<table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%; vertical-align: top;"> Pre ☐ Ben ☐ Cen ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width:50%; vertical-align: top;"> DIM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ </td> </tr> </table>				Pre ☐ Ben ☐ Cen ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	DIM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐
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